

Flowsheeting Manual Table of Contents

SECTION 1 Basic Concepts	6	
1.1 Introduction	6	
1.1.1 Flowsheet Uses	6	
1.1.2 Process Types	6	
1.1.3 Process Streams	7	
1.1.4 Unit Processes	7	
1.2 Flowsheet Development	8	
1.3 Unit Process and Stream Numbering	8	
1.3.1 Numbering Guidelines	8	
1.3.2 Numbering Examples	10	
1.4 Stream Characteristics	11	
1.4.1 Stream Species	11	
1.4.2 Fundamental Stream Information	11	
1.4.3 Stream Unknowns	12	
1.4.4 Stream Equations	13	
1.5 Material Balances	14	
1.5.1 The Mass Balance	15	
1.5.2 The Mole Balance	16	
1.5.3 Material Balances and Balanced Chemical Equations	17	
1.6 Heat Balances	18	
1.6.1 Thermodynamic Data for Heat Balance Calculations	18	
1.6.2 Heat Balance Path for Unit Processes	18	
1.6.3 Calculation of Sensible Heats	19	
1.6.4 Calculation of Heat of Reaction	20	
1.6.5 The Heat Balance Equation	20	
1.6.6 Species in Solution	21	
1.6.7 Coupled and Uncoupled Heat Balances		21
1.6.8 Mole and Heat Balance Example (Roaster Worksheet)	21	
1.6.9 Mass and Heat Balance Example (Roaster Worksheet)		24

SECTION 2 Unit Processes	28
2.1 Generic Unit Process Characteristics	28
2.1.1 Process Components	28
2.1.2 Common Variables	29
2.1.3 Trivial Material Balances	29
2.2 Specific Unit Process Characteristics	29
2.2.1 Mixer Characteristics	29
2.2.2 Splitter Characteristics	30
2.2.3 Separator Characteristics	33
2.2.4 Reactor Characteristics	35
2.2.5 Heat Exchanger Characteristics	41
2.2.6 Constrained and Unconstrained Material Balances	42
2.3 Unit Processes in Commercial Flowsheet Simulators	42
SECTION 3 Unit Process Analysis	43
3.1 Degree of Freedom	43
3.1.1 Uniquely Specified Processes	43
3.1.2 Underspecified and Overspecified Processes	43
3.1.3 Degree of Freedom Calculation	41
3.2 Method for Unit Process Analysis	44
3.2.1 Unit Process Analysis for a Gas Mixer (Gas Mix Worksheet)	44
3.3 Solution of Linear Equation Sets	47
3.3.1 Solution of Linear Equations in Excel using Matrix Inversion	47
3.3.2 Reactor Mass Balance using Matrix Inversion (Refine Worksheet)	49
3.3.3 Reactor Mole Balance using Matrix Inversion (Burner Worksheet)	52
3.3.4 Simple Reactor Sensitivity Study using Matrix Inversion (Burner Worksheet)	54
3.4 Solution of Non-linear Equations in Excel using Solver	56
3.4.1 Alternative Use of Solver for Equation Solving	59
3.5 Solution of Coupled Linear and Non-Linear Equation Sets	59
3.5.1 Method for Solving Coupled Linear and Non-Linear Equations	60
3.5.2 Equilibrium Reactor Calculation using Solver (Equilibrium Worksheet)	60
3.5.3 Reactor Thermodynamic Calculation using FREED Data (Equilib. Worksheet)	63
3.5.4 Reactor Adiabatic Flame Temperature Calculation (Burner FT Worksheet)	64
3.5.5 Reactor Heat Loss Calculation (Burner FT Worksheet)	66

SECTION 4 Flowsheet Analysis	68
4.1 Degree of Freedom	68
4.1.1 Unit Process Analysis	68
4.1.2 Total Flowsheet Analysis	68
4.2 Degree of Freedom Table	69
4.3 Method for Flowsheet Analysis	69
4.4 Flowsheet Analysis Examples	70
4.4.1 Hematite Red'n Flowsheet Solved with Matrix Inversion (Hematite1 Worksheet)	70
4.4.2 Hematite Reduction Flowsheet with Coupled Linear and Non-Linear Equations (Hematite2 Worksheet)	75
4.4.3 Nickel Oxide Reduction Flowsheet with Coupled Mole and Heat Balances (Reduction Worksheet)	81
4.5 Combined Flowsheet Balance	88
APPENDIX 1 FREED – Getting Started	89
APPENDIX 2 Species Data and Thermodynamic Table from FREED	95
APPENDIX 3 Alternative Splitter Equations	101
APPENDIX 4 Algorithm to Establish an Independent Equation Set	103
APPENDIX 5 Determination of Components through the Species Element Matrix	105
APPENDIX 6 Species Balance Method for Reactors	108
APPENDIX 7 Solving Linear Equations using Matrix Inversion	112